

PO No	Supplier	Line No	Item No	Rel	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
P0039320	ACI001-VC	4	Net 30			M304S11GA	304/316 0.125 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR ASTM 5524 (316) OR ASTM A240 OR ASME SA240				64	3/21/2018	64		S052627	Stock	3/19/2018	\$ 12.23 / sf
		5				M304S18GA	304/316 0.050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR ASTM 5524 (316) OR ASTM A240 OR ASME SA240				128		128		S052628	Stock	3/19/2018	\$ 5.36 / sf
		9				M1018R0.313	1018-1025 Round Bar MATERIAL: AISI .313 : MATERIAL: AISI 1018-1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108 receive ft				12		12		S052629	Stock	3/19/2018	\$ 0.21 / ft
		10				M6061T6B2.500X01.500	6061-T6 Bar 2.50 X 1.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				24		24		S052630	Stock	3/19/2018	\$ 14.36 / ft
		12				M6061T6B1.250X03.000	6061T6 Bar 1.250 X 3.000 MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12		12		S052631	Stock	3/19/2018	\$ 14.36 / ft
		13				M6061T6B1.000X02.000	6061T6 Bar 1.00 X 2.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				40		40		S052632	Stock	3/19/2018	\$ 7.46 / ft
		14				M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				24		24		S052633	Stock	3/19/2018	\$ 19.45 / ft
		15				M304R0.375	304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft				36		36		S052634	Stock	3/19/2018	\$ 1.19 / ft
		18				M6061T6R1.125	6061 Round Bar 1.125 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- A-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				12		12		S052635	Stock	3/19/2018	\$ 3.45 / ft

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PO No	Supplier	Line No	Rel No	Terms	Purchased Item	Description	Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
		19			M6061T6R0.250	6061-T6 Round Bar 0.250" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-A-4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-4160 OR ASTM B221 receive ft				20		20	S052636		Stock	3/19/2018	\$ 0.16 / ft
		20			M6061T6R1.500	6061-T6 Round Bar 1.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-A-4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-4160 OR ASTM B221 receive ft						20	S052637		Stock	3/19/2018	\$ 5.52 / ft
		21			M6061T6R2.000	6061T6 Round Bar 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-A-4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-4160 OR ASTM B221 receive ft						20	S052638		Stock	3/19/2018	\$ 9.81 / ft
Total:											412						
											412						

PURCHASE ORDER  
PO039320

Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada  
Tel (613) 632-5200



## Supplier:

AC1001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

## Ship To:

1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

## PO No:

PO039320

## PO Date:

3/14/18

## Due Date:

3/21/18

## Purchase Order

## Revision:

## Revision Date:

## Ship-To Contact:

Lavoie, Chantal/Phone:  
clavoie@dartaero.com

## Via:

Ground

## Pymt Terms:

Net 30

## Freight Terms:

Special Comments: quote no. sou0092083 sou0091947

**E-MAILED**

REVISED

Line	Item	Part	Supplier	Part No	Description	Status	Date	Order Quantity	Received Quantity	Balance	Unit	Extended Price
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1		M304B0.625X3.000			304 Bar .625 X 3.00	Firmed	3/21/18	12 ft	0 ft	12 ft		\$29.7275/ft	\$356.73
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: MATERIAL: AISI 304/316  
SS BAR OR AISI 304/316  
SS PLATE AS PER ASTM  
A276 OR ASTM A240  
NOTE: AISI 303 NOT  
ACCEPTABLE  
receive ft

2		D6201P			T Extrusion 4X4X3/8	Firmed	3/21/18	20 ft	0 ft	20 ft		\$23.00/ft	\$460.00
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Line Item Note as per dwg d6201 rev. a

3		MT-A513-T- 0.750W0.085			A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.085" Wall	Firmed	3/21/18	40 ft	0 ft	40 ft		\$3.60/ft	\$144.00
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4		M304S11GA			304/316 0.125 Sheet	Firmed	3/21/18	64 sf	0 sf	64 sf		\$12.2298/sf	\$782.71
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: MATERIAL: AISI 304/316  
SS SHEET ANNEALED  
AS PER MIL-S-5059 OR  
AMS 5513 (304) OR AMS  
5524 (316) OR ASTM  
A240 OR ASME SA240

5		M304S18GA			304/316 .050 Sheet	Firmed	3/21/18	128 sf	0 sf	128 sf		\$5.355/sf	\$685.44
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: MATERIAL: AISI 304/316  
SS SHEET ANNEALED  
AS PER MIL-S-5059 OR  
AMS 5513 (304) OR AMS  
5524 (316) OR ASTM  
A240 OR ASME SA240

MAR 19 2018

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MAR 19 2018

64

Line	Item	Part	Supplier	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit	Extended Price
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2024-T3 .032 Sheet Firmed 3/21/18 48 sf 0 sf 48 sf \$4.780625/sf \$229.47

M2024T3S.032

6

: MATERIAL: 2024-T3  
ALUMINUM SHEET AS  
PER QQ-A-250/4 OR  
AMS-QQ-A-250/4 OR  
AMS 4037 OR ASTM  
B209

M2024T3S.040

7

: MATERIAL: 2024-T3  
ALUMINUM SHEET AS  
PER QQ-A-250/4 OR  
AMS-QQ-A-250/4 OR  
AMS 4037 OR ASTM  
B209

AISI 4140 Quenched Firmed 3/21/18 20 ft 0 ft 20 ft \$7.75/ft \$155.00

MT-4140QT-R1.125

8

: AISI 4140 Q&T Round  
Bar 1.125" Dia.  
Bar  
: MATL: AISI 4130  
QUENCHED &  
TEMPERED ROUND BAR  
AS PER  
ASTM 4140 QT OR ASTM  
4142 QT

1018-1025 Round Bar Firmed 3/21/18 12 ft 0 ft 12 ft \$0.2141666/ft \$2.57

M1018R0.313

9

.313  
: MATERIAL: AISI 1018-  
1025 ROUND BAR  
M1010S20GA AS PER  
MIL-S-7097 OR ASTM  
A108

6061-T6 Bar 2.50 X 1.50 Firmed 3/21/18 24 ft 0 ft 24 ft \$14.36125/ft \$344.67

M6061T6B2.500X01.500

10

: MATERIAL: 6061-T6/T651/T6510/T6511/T62  
ALUMINUM BAR PER  
QQ-A-225/8 OR AMS-QQ-  
A-225/8 OR AMS  
4117/4128/4115/4116 OR  
QQ-A-200/8 OR AMS-QQ-  
A-200/8 OR AMS 4160  
OR ASTM B211 OR  
ASTM B221

6061T6 Bar 1.000 X 5.000 Firmed 3/21/18 24 ft 0 ft 24 ft \$19.7925/ft \$475.02

M6061T6B1.000X5.000

11

: MATERIAL: 6061-T6/T651/T6510/T6511/T62  
ALUMINUM BAR PER  
QQ-A-225/8 OR AMS-QQ-  
A-225/8 OR AMS  
4117/4128/4115/4116 OR  
QQ-A-200/8 OR AMS-QQ-  
A-200/8 OR AMS 4160  
OR ASTM B211 OR  
ASTM B221

receive ft

MAR 19 2018

DAS 11 9-89

24

MAR 19 2018

DAS 11 9-89

12

MAR 16 2018

DAS 11 9-89

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PURCHASE ORDER

Line	Item	Part	Supplier	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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12		M6061T6B1.250X03.000		6061T6 Bar 1.250 X 3.000	Firmed	3/21/18	12 ft	0 ft	12 ft	\$14.361666/ft	\$172.34
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MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft											
13		M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00	Firmed	3/21/18	40 ft	0 ft	40 ft	\$7.46275/ft	\$298.51

MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft											
14		M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00	Firmed	3/21/18	24 ft	0 ft	24 ft	\$19.451666/ft	\$466.84

MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft											
15		M304R0.375		304 Round Bar 0.375	Firmed	3/21/18	36 ft	0 ft	36 ft	\$1.188/ft	\$42.77

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft											
16		M303H0.500		303 Hex Bar .500	Firmed	3/27/18	36 ft	0 ft	36 ft	\$9.817777/ft	\$353.44

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft											
17		M303R0.625		303 Round Bar 0.625"	Firmed	3/21/18	12 ft	0 ft	12 ft	\$7.92666/ft	\$95.12

PURCHASE ORDER

Line Item	Part	Supplier	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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18	M6061T6R1.125		6061 Round Bar 1.125	Firmed	3/21/18	12 ft	0 ft	12 ft	\$3.453333/ft	\$41.44
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19	M6061T6R0.250		6061-T6 Round Bar 0.250"	Firmed	3/21/18	20 ft	0 ft	20 ft	\$0.1565/ft	\$3.13
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20	M6061T6R1.500		6061-T6 Round Bar 1.50	Firmed	3/21/18	20 ft	0 ft	20 ft	\$5.521/ft	\$110.42
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21	M6061T6R2.000		6061T6 Round Bar 2.00	Firmed	3/21/18	20 ft	0 ft	20 ft	\$9.8135/ft	\$196.27
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Grand Total: \$5,953.67

Order Notes

Plex 3/15/18 11:10 AM dart.lavoie.chanta

Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents  
A048 counterfeit parts avoidance, detection, mitigation and disposition program  
A049 supplier awareness  
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/15/18 11:10 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT****Copy**

CO00078754

**Billed to**

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,  
Att : CHANTAL LAVOIE Tél.: 613-632-5200  
Delivery Route 5

Customer N°

CL10001056

Date

2018/03/15

Delivery date

**2018/03/16**

Your order N°

039320

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Page

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Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 11G SS304-2B (4 X 8) FESS-11G483042B 3402 2 X 4' X 8' HEAT: 459P LINE 4	336.00	64.00	PI2_\$CLB		qt		64 P <sup>12</sup>			MAR 19 2018	DAS 11 9-89
2 SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425	268.80	128.00	PI2_\$CLB		ut		128 P <sup>12</sup>			MAR 19 2018	DAS 11 9-89
3 ROUND CR 5/16 1018 (R) RCR-516 5348 4 X 4' X 8' HEAT: 12513C03 LINE 5	3.13	12.00	PI_\$CLB		12x10		12				DAS 11 9-89
4 FLAT ALU 1 1/2 X 2 1/2 6061-T6 FAL-112212 2439 1 X 12' R/L HEAT: 419944A LINE 10 2 X 12' HEAT: 386350 LINE 11	105.74	24.00	PI_\$CLB		24		24			MAR 19 2018	DAS 11 9-89

NIR : R-109516-6

Next Page...





## DELIVERY - CLIENT

Copy

CO00078754

### ACIER OUELLETTE INC.

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

#### Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

#### Shipped to

, Ontario,

Instruction F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200  
Delivery Route 5

Page

2

Customer N°  
Date  
Delivery date  
Your order N°  
Processed by  
Salesman  
Carrier  
Credit Terme

CL10001056  
2018/03/15  
2018/03/16  
039320  
Josianne Bourdon  
OUELLETTE VALLEYFIELD  
Net 30 Days

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
5 FLAT ALU 1 1/4 X 3 6061-T6 * FAL-1143 2458 1 X 12' HEAT: 38355 LINE 13	52.87	12.00	PL_\$CLB		01/1		12'			MAR 19 2018	DAS 11 9-89
6 FLAT ALU 1 X 2 6061-T6 * FAL-12 2497 2 X 20' HEAT: 386402 LINE 14	96.00	40.00	PL_\$CLB		00x2		40'			MAR 19 2018	DAS 11 9-89
7 FLAT ALU 1 X 6 6061-T6 * FAL-16 2536 2 X 12' HEAT: 37241 LINE 15	169.18	24.00	PL_\$CLB		01x2		24'			MAR 19 2018	DAS 11 9-89
8 ROUND SS 3/8 304 (R) RSS-38 5768 3 X 12' R/L HEAT: 646M LINE 16	13.54	36.00	PL_\$CLB		01x3		36'			MAR 19 2018	DAS 11 9-89

NIR : R-109516-6

Next Page...



# DELIVERY - CLIENT

Customer N°

2018/03/15

CO00078754

ACIER OUELLETTE INC.  
935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Date

2018/03/15

Delivery date

2018/03/16

Your order N°

039320

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

, Ontario,

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

## Billed to

DART AEROSPACE LTD

## Shipped to

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Page

3

Credit Terme

Net 30 Days

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
9 ROUND ALU 1 1/8 6061-T6 * RAL-118 5124 1 X 12' HEAT: 200238043 LINE 19	14.00	12.00	PL_\$CLB		12'					MAR 19 2018 DAS 11 9-89
10 ROUND ALU 1/4 6061-T6 * RAL-14 5135 1 X 20' HEAT: 072081 LINE 20	1.16	20.00	PL_\$CLB		20'					MAR 19 2018 DAS 11 9-89
11 ROUND ALU 1 1/2 6061-T6 * RAL-112 5119 1 X 20' HEAT: 36375 LINE 21	41.52	20.00	PL_\$CLB		20'					MAR 19 2018 DAS 11 9-89
12 ROUND ALU 2 6061-T6 * RAL-2 5149 1 X 20' HEAT: SXD162058 LINE 22	73.80	20.00	PL_\$CLB		20'					MAR 19 2018 DAS 11 9-89

NIR : R-109516-6

Next Page...





GLOBAL VIETNAM ALUMINIUM COMPANY LIMITED

Address: My Xuan Bi-Corac Industrial zone, My Xuan town, Tan Thanh district,  
Hu Kien-Vung Tau province, Viet Nam  
Tel: +84(0)643924954  
Fax: +84(0)643924953

## MILL TEST CERTIFICATE

Consignee: SINO METAL RESOURCES INC.  
4452 RUE COMSANS SAINT-LAURENT, QUEBEC, H4S 1X5, CANADA  
PO number: 16-P-421  
(Customer PO) Inventory  
Shipping Ref No: 17-0046  
LC No: 1X518A00/10233  
Date of Issue: January 18, 2017  
Item Code: 10-13403  
De Number: 1000009  
Alloy & Temper: 6061-T6  
Production Description: Round Bar 2"x20" 6061-T6 D000009  
Length (inch): 240  
Bundle number: 16-P-421-061, 16-P-421-062, 16-P-421-063, 16-P-421-064  
Item Number: SX1D162058  
Date: 05/01/2017  
Applicable Specification: ASTM B221 STANDARDS

### CHEMICAL ANALYSIS: %

Si	Mg	Fe	Cu	Mn	Cr	Zn	Ti	Al	Other	Each	Total	Remark
0.041	0.026	0.228	0.244	0.022	0.088	0.013	0.019	98.936	<0.05	<0.10	02/01/2017	

### MECHANICAL ANALYSIS:

U.T. Strength (ksi)	Yield Strength (ksi)	Elongation % 1N 2"	Remark
40.3	37.8	10.4	02/01/2017

All profiles, each profile with each MTC, showing material shipped aluminum alloy as per standard, with chemical analysis and mechanical analysis to match aluminum alloy standard.  
We hereby certify that the item listed have been checked and tested in accordance with the specifications noted and have been found to meet all the applicable requirements. Certifications are kept on file for 36 months from the date of purchase and are available for review upon request, referring to ASTM and the PO number.

Quality Manager

5149

12AL-2-V

7/12/1994

49572



North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

# METALLURGICAL TEST REPORT

6870 Highway 42 East  
Cheney, KY 41045-9615  
(502) 347-0000

Certificate: 323707 5

Customer: 007025 001

Your Order: C17720

NAS Order: DS 0012604 01

Corrosion: ASTM A262/15 A, 180 Bend-O

Date: 8/16/2017 Page: 1

Steel: 306/304L

Finish: 2B

## PRODUCT DESCRIPTION:

STAINLESS STEEL SHEET, C.R. ANNEALED & PICKLED, UNS 30400/30403  
ASTM A240/16a, A480/16b, A666/15, ASME SA240/15, SA480/15, SA666/15  
CHEM ONLY OR FOLLOWING ASTM: A276/17, A479/17, A486/16, A312/16  
CHEM ONLY OR FOLLOWING ASME: SA312/13, SA479/13  
AMS 5511H/5513J MARK; MIL-5059D AND (X CRN MEAS); MIL-4043B  
NACE MR0175/ISO 15156-3:2009 A, MR0103/07/005760-A X MAG PERM  
MIN. SOLUTION ANNEAL, TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1, RoHS 1 & 2 Compliant  
Material is free of Radioactive Contamination  
Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DPMs Compliant

Product Id	Coll #	Std #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
E26433	01459P		.1200	48.0000	4.175	SHEETS	096.00	1	27 NA

P473811

## CHEMICAL ANALYSIS

HEAT	CM	C %	CR %	CU %	NI %	MO %	N %	SI %	P %	S %
459P	US	.0162	18.2830	.4160	1.7765	.3080	.0631	8.0820	.0310	.0010

SI %

.3100

## MECHANICAL PROPERTIES

Product Id#	Coll #	1/4 in KSI	UTS	20C YR KSI	20C ELONG % 2"	Hard RB	Tail Hard
E26433	01459P	F T	93.97	47.25	48.77	85.00	85.50

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

KRIS LARK  
8/16/2017

4KH 444

44461

#3425

INSPECTION CERTIFICATE

YEH MAU CORP.

INVOICE NO. : F17M310  
CUSTOMER : YEH MAU CORP.  
DESCRIPTION : PRIMARY COLD ROLLED STAINLESS STEEL SHEETS  
ASTM A306-15 FINISH WITH PAPER INTERLEAVED  
CUTTING : EMPEROR RESOURCES, INC.

工廠: 高雄市中區竹園路安隆3A5號  
3A5, SHAN AN RD., LU CHU HSUNG  
KAOHSIUNG HSEIN TAIWAN R.O.C.  
TEL: 07-3872366 FAX: 07-3872368  
CERTIFICATE NO: F17M310-1  
DATE OF ISSUE: 2017/4/20/17

SIZE	NO. of Product	Weight in KG	Heat No.	ID No.	Physical Properties Tensile Test CL=30 mm					Chemical Properties (%)							
					Y.S.	T.S.	EL.	HAZ	HV	C	SI	Mn	P	S	Ni	Cr	N
					PSI	PSI	(%)										
1.20'3 (3MM) X 48' X 90'	1	1871	YU183647	05518127A-212	307	678	54	85	171	4.2	43	88	34	2	810	1818	2.0
1.05'2 (2MM) X 48' X 90'	1	1814	L2513A06	00579408B-211	318	678	51	86	163	2.1	39	106	24	3	806	1832	6.3
0.75'1 (1.5MM) X 48' X 90'	1	1880	L2142023	06879192B-22	319	670	53	86	175	2.2	54	91	36	4	803	1828	8.3
0.60'1 (1.5MM) X 48' X 90'	1	1863	YU276985	05513258B-1	206	663	53	83	164	2.3	37	101	38	1	805	1812	2.4
0.48'1 (1.2MM) X 48' X 90'	1	1813	L2375C03	00579418A-21	302	684	49	86	194	1.7	46	103	23	4	805	1810	5.4

ASTM A306-15/ASME SA306-15 ANNEALED  
COUNTRY OF ORIGIN: TAIWAN

REMARKS: 1. ASME SA306-15/ASME SA306-15 TYPE 304  
2. INTERGRANULAR CORROSION RESISTANCE WITH ASTM A306-15  
3. TENSILE TEST: 0005 FOR ALL HEAT NO.  
4. TENSILE TEST: 0005 FOR ALL HEAT NO.  
5. TENSILE TEST: 0005 FOR ALL HEAT NO.  
6. TENSILE TEST: 0005 FOR ALL HEAT NO.  
7. MERCURY FREE

YEH MAU CORP.  
Manager of Quality Assurance

48490 UGAO-MIRAVALLTES/VIZCAYA (SPAIN)  
ARANA Y LUPARDO, 2  
Tfno.: 946480211  
Fax: 946480128  
Email: calbraderna@calbradospraderna.es  
www.calbradospraderna.es

## CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

### 3.1

Nº CERTIFICADO / CERTIFICATE NR.: 49784

ALBARAN 49784  
Delivery Note Nr.

**Productos Calibrados de acero. Condiciones técnicas de suministro.**

*Bright steel products. Technical delivery conditions.*

PRODUCTO SOLICITADO PRODUCT ACCORDING ASTM A108

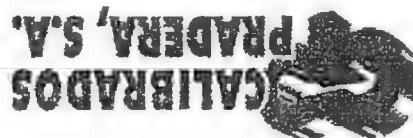
DESCRIPCION	R.C.S.	FORMA DE PAGO	OTRO	RENTA
1018 RED. ESTIRADO 25,40 (17)	978	-0,051	137149	25,40
MJP-48737	998	-0,051	141109	25,40
1018 RED. ESTIRADO 7,94 (5/16")	1.052	-0,051	141112	7,94
OU-47949	1.010	-0,051	141114	17,46
1018 RED. ESTIRADO 25,40 (17)	998	-0,051	141110	25,40
CA-47950	994	-0,051	140119	31,75
1018 RED. ESTIRADO 6,35 (1/4")	1.122	-0,051	141129	6,35
V1-48475	1.996	-0,051	141279	25,40
1018 RED. ESTIRADO 28,58 (1 1/8")	1.012	-0,051	141280	28,58
PAJ-48144	1.468	-0,051	141267	19,05
1018 RED. ESTIRADO 25,40 (17)	2.992	-0,051	141269	25,40
PAR-48143	836	-0,051	916831	30,16
PAR-48143	1.996	-0,051	141287	25,40
MJP-48145	3.994	-0,051	141414	25,40
1018 RED. ESTIRADO 25,40 (17)				

Composición química de la colada / Chemical Analysis of Heat

MEDIA	OF	COLADA	C	Cr	Cu	Mn	Ni	N	NI	P	S	Si
25.40	0.00	137149	40655 G	0.170	0.106	0.231	0.610	0.024	0.000	0.111	0.011	0.143
25.40	0.00	141109	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.011	0.175
7.94	0.00	141112	41214 GM	0.170	0.000	0.290	0.710	0.000	0.007	0.020	0.008	0.160
17.46	0.00	141114	41994 AA	0.157	0.000	0.000	0.600	0.000	0.000	0.013	0.025	0.163
25.40	0.00	141110	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.011	0.175
31.75	0.00	140119	41892 AG	0.167	0.000	0.169	0.800	0.000	0.006	0.000	0.021	0.198
6.35	0.00	141129	41973 GM	0.160	0.000	0.300	0.710	0.008	0.000	0.022	0.012	0.180
25.40	0.00	141279	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.010	0.175
28.58	0.00	141280	42186 AG	0.171	0.000	0.000	0.600	0.000	0.004	0.000	0.009	0.194
19.05	0.00	141267	41645 G	0.160	0.000	0.000	0.640	0.000	0.000	0.000	0.013	0.133
25.40	0.00	141269	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.011	0.175
50.16	0.00	916831	41411 AG	0.165	0.000	0.000	0.758	0.000	0.000	0.000	0.016	0.220
25.40	0.00	141287	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.011	0.175
25.40	0.00	141414	42055 G	0.160	0.083	0.271	0.650	0.018	0.000	0.099	0.010	0.175

Características mecánicas / Mechanical properties

ARANA Y LUPARDO, 2  
48490 UGAO-MIRAVALLLES/VIZCAYA (SPAIN)  
Tfno. 946480211  
Fax: 946480128  
Email: calpraderna@calibradospraderna.cs  
www.calibradospraderna.cs



## CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

3.1

Nº CERTIFICADO / CERTIFICATE NR.: 49784

ALBARAN 49784	Delivery Note Nr.
CLIENTE LES ACIERES TRANSBEC (1997) LTÉE	CUSTOMER

Productos Calibrados de acero. Condiciones técnicas de suministro.

Norm :

Bright steel products. Technical delivery conditions.

MEIDA	OF	COLADA	Resistencia Tens. strength N/mm <sup>2</sup>	Límite elástico Yield point N/mm <sup>2</sup>	Alargamiento Elongation Lo=50 mm.	Dureza HB	Restricción %
25,40	137149	40655 G	586,71	565,37	21,86	176,00	57,70
25,40	141109	42055 G	623,30	596,92	28,40	200,00	57,39
7,94	141112	42134 GM	706,60	658,20	10,30	216,00	61,76
17,46	141114	41994 AA	560,10	538,07	19,94	180,00	60,88
25,40	141110	42055 G	623,30	596,92	28,40	200,00	57,39
31,75	140119	41892 AG	571,60	542,70	34,68	180,00	58,35
6,35	141129	41975 GM	670,93	637,52	8,10	190,00	62,71
25,40	141279	42055 G	623,30	596,92	28,40	200,00	57,39
28,58	141280	42186 AG	541,06	518,47	14,54	156,00	56,31
19,05	141267	41645 G	632,89	593,23	19,38	200,00	55,28
25,40	141269	42055 G	623,30	596,92	28,40	200,00	57,39
30,16	916831	41411 AG	551,06	525,36	21,06	165,00	59,43
25,40	141287	42055 G	623,30	596,92	28,40	200,00	57,39
25,40	141414	42055 G	623,30	596,92	28,40	200,00	57,39

Calidad Superficial

DESCRIPCION	OF	Clase
1018 RED. ESTIRADO 25,40 (1")	137149	2
1018 RED. ESTIRADO 25,40 (1")	141109	2
1018 RED. ESTIRADO 7,94 (5/16")	141112	2
1018 RED. ESTIRADO 17,46 (11/16")	141114	2
1018 RED. ESTIRADO 25,40 (1")	141110	2
1018 RED. ESTIRADO 31,75 (1 1/4")	140119	2
1018 RED. ESTIRADO 6,35 (1/4")	141129	2
1018 RED. ESTIRADO 25,40 (1")	141279	2
1018 RED. ESTIRADO 28,58 (1 1/8")	141280	2
1018 RED. ESTIRADO 19,05 (3/4")	141267	2
1018 RED. ESTIRADO 25,40 (1")	141269	2
1018 RED. ESTIRADO 30,16 (1 3/16")	916831	2
1018 RED. ESTIRADO 25,40 (1")	141287	2
1018 RED. ESTIRADO 25,40 (1")	141414	2

Observaciones: BARRAS DE ACERO ESTIRADAS EN FRIO SIN ALEAR



ARANA Y LUPARDO, 2  
48490 UGAO-MRAVVALES/VIZCAYA (SPAIN)  
Tfno.: 946480211  
Fax: 946480128  
Email: calpradera@calibradospradera.es  
www.calibradospradera.es



## CERTIFICADO DE CALIDAD/QUALITY REPORT

De acuerdo a /Made according to:

EN 10204/DIN 50049

3.1

Nº CERTIFICADO / CERTIFICATE NR.: 49784

ALBARAN	49784	CLIENTE	LES ACIERES TRANSBEC (1997) LTÉE
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Norma : EN 10277

Productos Calibrados de acero. Condiciones técnicas de suministro.

Norm :

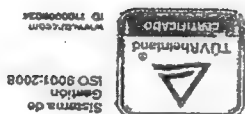
Bright steel products. Technical delivery conditions.

DEPARTAMENTO DE CALIDAD: Certifica que el mencionado producto cumple con las especificaciones del pedido.

QUALITY DEPARTMENT: Certify that the product fulfils the order specifications.

Firmado: Susana Fernandez  
Directora de Calidad

Fecha/Date: 23/11/2017



# MILL TEST

SHIP TO	CERT CODE: 9	DIE NUMBER S 4660	DATE OF SHIPMENT Oct/19/2017	ORDER NO. 210182 - 9	MANIFEST NO. 379633
SO DESCRIPTION 2.5 X 1.5 FB	CUSTOMER PO C74902	ALLOY 6061	SALESMAN HOUSE ACCOUNTS	MADE IN CANADA	
	CUSTOMER PART NUMBER V836661	TEMPER T6511			
		PART DESCRIPTION 2.5 X 1.5 FB			

## Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell E	Conductivity
A.11	6061	Oct/13/2017	42.30	38.40	12.80	89.0,89.2,89.5	

## Chemical Composition

Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Pb	Sn	Sr	Co	Al	Other
386350	A.11	6061	0.6	0.15	0.21	0.04	0.87	0.07	0	0.01	0.02	0	0	0	0	0	0	0	0	0	0

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

*T. Mohabir*

Tulsiram Mohabir  
Quality Control Manager

Material Test Report

Manifest: 332924  
Ticket: 5569619

Our Order: 880459 - 1  
Cust P.O.: 4500833757-RY003  
Part: 160001446  
Description: 1.250 x 3.000 RECT. BAR  
Alloy Temper: 6061 T6511  
Print Date: 11/21/17

Chemical Composition										
Cast Num	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Each	Other Total
38355	0.56	0.24	0.21	0.08	0.84	0.06	0.02	0.01	0.05	0.15
Maximum										

Mechanical Properties										
Sample ID	Cast #	Lot #	Test	Date	Ultimate Tensile	Yield	2% Offset	Elongation	2" gage length	Strength ksi
74971	38355	A11		10/31/17	49.37	45.55			14.8	

Applicable Specifications: ASTM B221-14 AMS-QQ-A200/8A  
Country of Origin: ONTARIO, CANADA

(Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Evan Eng, Quality Assurance Manager



# 21497

FAL-12-V

RG.11905  
49289

Material Test Report

Manifest: 328412

Ticket:

5552835

Our Order: 437823 - 2

Dic: ES05740

Alloy Temper: 6061 T6511

Print Date: 8/16/17

Cust P.O.: 792398

Part: 5131-8251

Description: 1.000 x 2.000

Chemical Composition										
Cast Num	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Each	Other Total
3B6402	0.60	0.19	0.23	0.04	0.84	0.05	0.01	0.02	0.05	0.15
Maximum										

Mechanical Properties										
Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield	2% Offset	Elongation	2" gage length	Strength ksi	
427847	3B6402	A11	8/9/17	41.86	38.62			8.9		

Applicable Specifications: ASTM B221-14 AMS-QQ-A200/8A

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Evan Eng, Quality Assurance Manager

# MILL TEST

SHIP TO  
ACIER CAMPI  
SO DESCRIPTION  
1" X 6" FLAT BAR

CERT CODE: 1  
CUSTOMER PO 106802  
CUSTOMER PART NUMBER DT04658  
DIE NUMBER S 4658  
DATE OF SHIPMENT Sep/07/2017  
SALESMAN HOUSE ACCOUNTS  
ORDER NO. 208405 - 1  
MANIFEST NO. 377291  
MADE IN CANADA  
CERTIFICATION  
MILL TEST ASTM B221-14

## Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Sep/07/2017	42.80	40.30	10.30	90.9,91.1,91.5	

## Chemical Composition

Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ca	V	B	Zr	Pb	Sn	Sr	Co	Al	Other
37241	A.11	6061	0.576	0.216	0.189	0.06	0.832	0.056	0	0.023	0.019	0	0	0	0	0	0	0	0	0	0

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

T. Mohabir

Tulsiram Mohabir  
Quality Control Manager

1 - CUSTOMER COPY



North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

# METALLURGICAL TEST REPORT

50230  
6870 Highway 42 East  
Ghent, KY 41045-9615  
(502) 347-6000

Certificate: 373018 31

Customer: 007080 003

Date: 1/19/2018 Page: 1

Steel: 304/304L

Finish: CD

Your Order: MS1116

NAS Order: IN 0257931 04 Heat Treat Code: 44,987

Corrosion: ASTM A262/15 Prac A/E OR

## PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw  
UNS 30400/30403 EN 10204 3.1, ASTM A484/16  
ASTM A276/37, ASTM A479/17, ASTM A182/16a CHEM ONLY,  
ASME SA479/13, ASME SA182/13 CHEM ONLY  
AMS 5639J, AMS 5647K, AMS Q38-763D, Q38-763F, ASTM F899/12b  
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/17a CL 1 CR B8  
ASTM A193/16-ASME SA193/13 CL 1 CR B8

## REMARKS:

COMPLIES W/REQUIREMENTS OF DPAR 252.225-7009 NO DIRECTIVE  
2011/65/EU-ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG  
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

3/8

Product Id	Std # Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BJ2280 9	.3750	3/8	1.281	144.00	11	1	

CHEMICAL ANALYSIS									
Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323									
Chemical Analysis per ASTM A751/14a									
CM (Country of Mfg)	ES (Spain)	US (United States)	ZA (South Africa)	JP (Japan)	MO %	NI %	P %		
CH	C %	CO %	CR %	CU %	MM %	NO %	NI %	P %	
US	.028	.18	18.14	.39	1.31	.280	.071	8.50	.029
S %	SI %								
.0260	.23								

## MECHANICAL PROPERTIES

Product Id	1 d 0.1 in	2X8 KSI	UTS KSI	RA %	ELong %	2"
BJ2280 9	R L 226.0	84.97	111.55	69.24	41.70	

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

KRIS LARK

1/19/2018

Plant Serial: 00273359  
Kaiser Order Number: 6023801  
Line Item: 002

Page 1 of 2

MANUFACTURED IN USA. MELTED IN USA.  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY  
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

### Miscellaneous Notes

PER ASTM-B221-14, STENCILED ASME-SR21 2009 SECT II PER AMS-QC-A-203/8A UNS# A96061  
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/C6 ELEVATED MINIMUM MECHANICAL  
PROPERTIES AS FOLLOWS: UTS - 42.0 KSI MIN YIELD - 39.0 KSI MIN ELONGATION - 10.0% MIN

### Applicable Requirements:

LIMITS	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	TA	Tot
Maximum	0.80	0.70	0.40	0.15	0.20	0.35	0.05	0.15	0.00	0.00	0.00	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.60	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
	0.71	0.28	0.25	0.13	0.83	0.09	0.13	0.02	0.00	0.00	0.00	0.02	0.05

### Chemical Composition (wt%), Aluminum Remainder

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
200238043	0001	0001	52.8	50.0	19.2	RE 93	N/A	N/A
200238043	0001	0002	51.2	48.5	19.3	RE 93	N/A	N/A
200238043	0001	0003	52.7	50.0	19.3	RE 93	N/A	N/A
200238043	0001	0004	51.3	48.6	20.4	RE 93	N/A	N/A
200238043	0001	0005	51.3	48.6	19.7	RE 93	N/A	N/A
200238043	0001	0006	50.6	47.9	19.8	RE 94	N/A	N/A
200238043	0001	0007	51.1	48.4	19.7	RE 95	N/A	N/A

### Actual Physical Properties

CUSTOMER PO NUMBER		VIM-640062-2		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	
CUSTOMER PART NUMBER		R78/STK		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	
PRODUCT DESCRIPTION		KAISERSELECT PRECISION ROD 1.125+/-0.005		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	
KAISER LOT NUMBER		6061		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	
TEMPER		T6511B		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	
LENGTH		12.000 FT		SHIP DATE		02/21/2017		SHIP TO		1024.000 LB		QUANTITY		73.000 PCS		B/L NUMBER		618286		SOLD TO:	

CERTIFIED TEST REPORT  
<http://online.kaiseraluminum.com>

**KAISER**  
ALUMINUM  
FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

*Best in Class*

PO/RD AC00006181  
Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultant

SIGNE PAR:  
de l'analyse faite par un laboratoire qualifié.

Certificate of Mill Test Results

PO 6-18-1

480a3

AUTHER OUELLETTE DIV. VALLEYFIELD  
BARRÉ RONDE ALUMINUM 6061-T6511  
1 1/2" DIA X 144.0000"

PART NO.

Plant Serial: 00273359  
Kaiser Order Number: 6025601  
Line Item: 002

Page 2 of 2

*Quinn J. Macdonald*

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Quinn J. Macdonald, Quality & Technology Manager

**CERTIFICATION**

KALAMAZOO, MI 49048

5205 KAISER DRIVE

FABRICATED PRODUCTS, LLC

KAISER ALUMINUM

**KAISER  
ALUMINUM  
FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**  
<http://Online.KaiserAluminum.com>

ACIER OUTLETTE DIV.-VALLEYFIELD  
BARRE RONDE ALUMINIUM 6061-T6511  
11.5" DIA X 144.0000"  
PART NO.  
Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
fournisseur du matériel ou les données résultent  
de l'analyse faite par un laboratoire qualifié.  
BL VIN-510902-001  
26Mar17  
Pg 2/2

**Certificate of Mill Test Results**



# 5152

KAL-14-V

49338

7/14-1472

# Test de dureté Rockwell Rockwell Hardness Test

LES ACIERS TRANSREC (1997) LTEE.

4054 BOUL. LE CORBUSIER, #201

LAVAL, QC

H7L5R2

# commande Sapa / Sapa order # : 6090684

# bon de commande / Purchase order # : OU-46528

# de matrice / Die # : MS 13128

Description : 1/4" O.D. ROD

Alliage & trempage / Alloy & temper : 6061 T6

Longueur / Length : 6097 mm

# Contrôle / Control # : 76511-3

# Coulée / Cast # : 67081

Dureté Rockwell E /

Rockwell E hardness : 88 HRE

Min. requis /

Min. required : 88 HRE

Max. permis /

Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6005	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6005A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	---	0.20 Max	0.20 Max

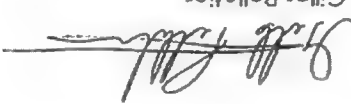
Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date : 2016-10-06

Yours truly,

  
Gilles Pelletier  
Technicien de la qualité  
Quality technician



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 460616R2.000 DATE: MAR 19 2018  
 PO / BATCH NO: 03E3206052638

MATERIAL CERT REC'D: YES QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20' QUANTITY REJECTED: 0  
 THICKNESS ORDERED: 2.000 THICKNESS RECEIVED: 2.000  
 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
HRC	HRB	DUR A	DUR D	WEBSTER
RECORD RESULTS BELOW				
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION  
 ENGINEERING SIGNOFF (if required)  
 INSPECTED BY: DAS  
 SIGNED OFF BY: 11  
 DATE: 9-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6R/D:DDD  
DIA.

WHERE "D:DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

B	REFORMAT DWG. ADD B211& B221 SPEC (2N DB-1).	GP	09.07.13
A	NEW ISSUE	DS	01.08.08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV B SHEET 1 OF 1 SCALE NTS	
DRAWING NO. M6061T6R		TITLE 6061-T6 ROUND BAR	
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RELEASED  
2009-09-09  
MP

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 H0R1.700 DATE: MAR 19 2018  
 PO / BATCH NO: 039320/5032637

MATERIAL CERT REC'D: Yes QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20' QUANTITY REJECTED: 0  
 THICKNESS ORDERED: 1.500 THICKNESS RECEIVED: 1.500  
 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D
				WEBSTER

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS SIGNED OFF BY: \_\_\_\_\_ DATE: 8-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6R1D DDD  
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED  
2009-09-09  
MFD

B	REFORMAT DWG. ADD B211 & B221 SPEC (2N DB-1).	CP	09.07.13
A	REF PART DB-020A	DS	01.06.08
REV.	NEW ISSUE	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6R			
TITLE 6061-T6 ROUND BAR			
REV. B			
SHEET 1 OF 1			
SCALE NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD			

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 76061H6R0.250 DATE: MAR 19 2018

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 20'  
 QUANTITY INSPECTED: 20'  
 QUANTITY REJECTED: 0

PO / BATCH NO.: 039320/5052636

THICKNESS ORDERED: 0.250  
 THICKNESS RECEIVED: 0.250  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAC SIGNED OFF BY: \_\_\_\_\_

DATE: 9-8 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

**SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:  
QC-A-225/8 OR AMS-QC-A-225/8 (OR AMS 4117/4128/415/4116)  
OR QC-A-200/8 OR AMS-QC-A-200/8 (OR AMS 4160)  
OR ASTM B211 ~~OR ASTM B221~~

PART NUMBER: M6061T6R/D DDD

DIA.

WHERE "D DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

**RELEASED**  
2009-08-08  
JAP

REV	B	REFORMAT DWG. ADD B211 & B221 SPEC (ZN DB-1).	CP	09.07.13
A		NEW ISSUE	DS	01.06.08
DESIGN			BY	DATE
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.07.13			
DART AEROSPACE LTD		REV. B		
HAMKESBURY, ONTARIO, CANADA		SHEET 1 OF 1		
DRAWING NO. M6061T6R		SCALE NTS		
TITLE 6061-T6 ROUND BAR				
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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 19 2018</u>	DATE: _____

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	45 in 8221
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	Heat # 200238043
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

MATERIAL CERT REC'D:	Yes	THICKNESS ORDERED:	1.125
QUANTITY RECEIVED:	12'	THICKNESS RECEIVED:	1.125
QUANTITY INSPECTED:	12'	SHEET SIZE ORDERED:	11/4
QUANTITY REJECTED:	0	SHEET SIZE RECEIVED:	11/4

MATERIAL: <u>M60616 R1.125</u>	DATE: <u>MAR 19 2018</u>
PO / BATCH NO: <u>039320/5052635</u>	

MATERIAL RECEIPT INSPECTION FORM

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/416)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6R/D.DDD  
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED  
2009-09-09  
MFD

B	REFORMAT DWG. ADD B2118, B221 SPEC (2N D8-1).	CP	09/07/13
A	NEW ISSUE	DS	01/06/08
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M6061T6R		SHEET 1 OF 1	
TITLE 6061-T6 ROUND BAR		SCALE N.T.S.	
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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____	DATE: <u>9-89 MAR 19 2018</u>

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

*Heat # 646m*

*ASTM A276*

MATERIAL CERT REC'D: <u>YES</u>	QUANTITY REJECTED: <u>0</u>
QUANTITY INSPECTED: <u>36</u>	SHEET SIZE RECEIVED: <u>N/A</u>
QUANTITY RECEIVED: <u>36</u>	SHEET SIZE ORDERED: <u>N/A</u>
THICKNESS ORDERED: <u>0.375</u>	THICKNESS RECEIVED: <u>0.375</u>

MATERIAL: <u>M304R0.375</u>	DATE: <u>MAR 19 2018</u>
PO / BATCH NO: <u>039320/50526341</u>	

# MATERIAL RECEIPT INSPECTION FORM

**SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR  
(NOTE: AISI 303 NOT ACCEPTABLE)

**△** SPECIFICATION: ASTM A276  
PART NUMBER: M304R/D.DDD  
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES  
EG. 0.75" ROUND BAR = M304R0.750

**RELEASED**  
SEP 25 1980

B	REFORMAT DWG. ADD SPECS (2N D6-1).	CP	08.07.15
A	REF PAR 08-0204	AJS	08.03.03
REV.	NEW ISSUE	BY	DATE
DESIGN	AJS	DESCRIPTION	
DRAWN	97	DART AEROSPACE LTD	
CHECKED	5	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	M	DRAWING NO.	REV. B
APPROVED	MD	M304R	SHEET 1 OF 1
DE APPR.		TITLE	SCALE
DATE	09.07.15	304/316 ROUND BAR	NTS

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: Model 61.000x06.000 DATE: MAR 19 2018  
 PO / BATCH NO.: 039320/5032633

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 24'  
 QUANTITY INSPECTED: 24'  
 QUANTITY REJECTED: 0  
 THICKNESS ORDERED: 1.000  
 THICKNESS RECEIVED: 1.000  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION  
 ENGINEERING SIGNOFF (if required)  
 INSPECTED BY: DAS  
 DATE: 9-89 MAR 19 2018  
 SIGNED OFF BY: \_\_\_\_\_  
 DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# **SPECIFICATION CONTROL DRAWING**

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6B | T.TT | X | WW.WWW/

THICK | WIDTH

WHERE "T.TT" = THICKNESS IN INCHES  
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (2ND-1)	CP	09.07.13
A	NEW ISSUE	DS	01.08.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DS		
CHECKED	DS		
MFG. APPR.	DS		
APPROVED	DS		
DE APPR.	DS		
DATE	09.07.13		
DART AEROSPACE LTD HAINESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M6061T6B		SHEET 1 OF 1	
TITLE 6061-T6 BAR		SCALE NTS	
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**RELEASED**  
2009-09-03  
JND

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T681.000x02.000 PO / BATCH NO.: 039320/5052632 DATE: MAR 19 2018

MATERIAL CERT REC'D:	<u>YES</u>	THICKNESS ORDERED:	<u>1.000</u>
QUANTITY RECEIVED:	<u>40</u>	THICKNESS RECEIVED:	<u>1.000</u>
QUANTITY INSPECTED:	<u>40</u>	SHEET SIZE ORDERED:	<u>N/A</u>
QUANTITY REJECTED:	<u>0</u>	SHEET SIZE RECEIVED:	<u>N/A</u>

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____	DATE: <u>9-89 MAR 19 2018</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6B T TTT X WW WWW  
THICK WIDTH

WHERE "T TTT" = THICKNESS IN INCHES  
"WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (Zn D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.08.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DS		
CHECKED	AS		
MFG. APPR.	AS		
APPROVED	MS		
DE APPR.	MS		
DATE	09.07.13		
DART AEROSPACE LTD HAMPSHIRE, ONTARIO, CANADA		REV. B SHEET 1 OF 1 SCALE NTS	
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RELEASED  
2009-05-02  
MS



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061T6B1.250X03.000 PO / BATCH NO.: 039390/5052631 DATE: MAR 19 2018

MATERIAL CERT REC'D:	<u>YES</u>	THICKNESS ORDERED:	<u>1.250</u>
QUANTITY RECEIVED:	<u>12'</u>	THICKNESS RECEIVED:	<u>1.250</u>
QUANTITY INSPECTED:	<u>12'</u>	SHEET SIZE ORDERED:	<u>N/A</u>
QUANTITY REJECTED:	<u>0</u>	SHEET SIZE RECEIVED:	<u>N/A</u>

DESCRIPTION	NCR (Check Y/N)	COMMENTS
-------------	-----------------	----------

SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT # ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS SIGNED OFF BY: \_\_\_\_\_ DATE: 8-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/415/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T6B1 T.TTT X WWW.WWW/

THICK WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WWW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

B	REVISIONS, QQ-A-225/1 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (END OF 1)			CP	09.07.13
A	NEW ISSUE			DS	01.06.08
REV	DESCRIPTION			BY	DATE
DESIGN	DS				
DRAWN	DS				
CHECKED	DS				
MFG. APPR.	DS				
APPROVED	DS				
DE APPR.	DS				
DATE	09.07.13				
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. M6061T6B TITLE 6061-T6 BAR REV. B SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2001 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PARTS MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING.					

RELEASED  
2009-05-03

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061H6B2500X01500 PO / BATCH NO: 039320/5032630 DATE: MAR 19 2018

MATERIAL CERT REC'D: Yes QUANTITY RECEIVED: 24' QUANTITY INSPECTED: 24' QUANTITY REJECTED: 0

THICKNESS ORDERED: 01.500 THICKNESS RECEIVED: 01.500 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS SIGNED OFF BY: \_\_\_\_\_ DATE: 9-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

## SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/6 (OR AMS 4117/4128/415/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

## PART NUMBER:

M6061T6B T.TTT X WWW.WWW

THICK WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WWW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

B		REWORK: QQ-A-225/1 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (2ND PT-1)		CP	09 07 13
A	REV	NEW ISSUE	DESCRIPTION	DS	01 06 08
DESIGN	DS			BY	DATE
DRAWN	DS				
CHECKED	DS				
MFG. APPR.	DS				
APPROVED	DS				
DE APPR.	DS				
DATE	09.07.13				
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B SHEET 1 OF 1 SCALE NTS	
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RELEASED  
2009-08-03  
WJ

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M1018R0.313 DATE: MAR 19 2018

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 121  
 QUANTITY INSPECTED: 121  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.313  
 THICKNESS RECEIVED: 0.313  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

PO / BATCH NO.: 039320/5052629

DESCRIPTION	NCR (Check Y/N)	COMMENTS
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SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION  
 ENGINEERING SIGNOFF (if required)  
 INSPECTED BY: DAS  
 SIGNED OFF BY: 11  
 DATE: 8-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 1018-1025 ROUND BAR

SPECIFICATION:

MIL-S-7097 OR ASTM A108

PART NUMBER:

M1018-R/D DDD WHERE D,DDD = DIAMETER IN INCHES  
DIA.

EG: 7/8" ROUND BAR = M1018-R/D 875

TOLERANCES:

PER ASTM A108 AS FOLLOWS:

SIZE	TOLERANCE
UP TO 1.5" INCL.	+0.000/-0.002
OVER 1.5" TO 2.5" INCL.	+0.000/-0.003
OVER 2.5" TO 4.0" INCL.	+0.000/-0.004
OVER 4.0" TO 6.0" INCL.	+0.000/-0.005
OVER 6.0" TO 8.0" INCL.	+0.000/-0.006

RECEIVED  
2012-09-24

REV.	DESCRIPTION	DATE
A	REFORMAT, ADD ASTM A108, ADD TOLERANCES	12.09.05
B	NEW ISSUE	01.06.12
DESIGN	DS	DATE
DRAWN	CP	DATE
CHECKED	CP	DATE
MFG APPR.	MD	DATE
APPROVED	MD	DATE
DE APPR.	MD	DATE
DATE	12.09.05	DATE

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA  
DRAWING NO. M1018-R  
TITLE 1018-1025 ROUND BAR  
REV. B  
SHEET 1 OF 1  
SCALE NTS  
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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3045186A DATE: MAR 19 2018  
 PO / BATCH NO.: 039320/5052628

MATERIAL CERT REC'D: YES QUANTITY RECEIVED: 128 m<sup>2</sup> QUANTITY INSPECTED: 128 m<sup>2</sup> QUANTITY REJECTED: 0  
 THICKNESS ORDERED: 18 GA THICKNESS RECEIVED: 18 GA SHEET SIZE ORDERED: 4x8 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS SIGNED OFF BY: \_\_\_\_\_ DATE: 9-89 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED

SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240  
OR ASME SA240

FINISH:

FINISH  
UNPOLISHED No. 1  
UNPOLISHED No. 2D  
UNPOLISHED No. 2B  
POLISHED No. 3  
POLISHED No. 4  
BUFFED No. 6  
BUFFED No. 7  
BUFFED No. 8

DART M-NUMBER  
IDENTIFIER  
1P  
2D  
NONE  
3P  
4P  
6P  
7P  
8P

PART NUMBER:

M304S TT GA #P  
GA

WHERE "TT" = GAUGE THICKNESS  
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA  
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0176 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325



REV.	DESCRIPTION	DATE
D	ADDED GAUGES 0-7	AJS 15.01.06
C	DEFINED FINISH OPTION (2N CB AND EXAMPLE OF MATERIAL FIN WITH FINISH OTHER THAN 2B (2N B5).	MB 12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (2N DB-1). ADD GAUGE REF (CB-1). REF PAR 08-020A	CP 08.06.01
A	NEW ISSUE	DS 01.09.24
DESIGN	DS	
DRAWN	AJS	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	15.01.06	

RELEASED  
2015 FEB 04  
ECN 15-322

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA  
DRAWING NO. M304S  
304/316 SS SHEET  
SHEET 1 OF 1  
SCALE  
NTS



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3045116A DATE: MAR 19 2018  
 PO / BATCH NO.: 039329/5052627

MATERIAL CERT REC'D: Yes QUANTITY RECEIVED: 6412  
 QUANTITY INSPECTED: 6412 QUANTITY REJECTED: 0  
 THICKNESS ORDERED: 116A THICKNESS RECEIVED: 116A  
 SHEET SIZE ORDERED: 4x8 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	
CORRECT FINISH	<input checked="" type="radio"/> Y	
CORROSION	<input checked="" type="radio"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS SIGNED OFF BY: \_\_\_\_\_

DATE: 9-8-11 MAR 19 2018

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET  
ANNEALED

SPECIFICATION: MIL-S-5059  
OR AMS 5513 (304)  
OR AMS 5514 (316)  
OR ASTM A240  
OR ASME SA240

FINISH:

FINISH IDENTIFIER  
UNPOLISHED No. 1  
UNPOLISHED No. 2D  
UNPOLISHED No. 2B  
POLISHED No. 3  
POLISHED No. 4  
BUFFED No. 6  
BUFFED No. 7  
BUFFED No. 8

PART NUMBER:

M304S TT GA #P  
GA

WHERE "TT" = GAUGE THICKNESS  
WHERE "P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA  
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.040625	0.041 - 0.046
18	0.04375	0.047 - 0.052
17	0.046875	0.053 - 0.058
16	0.05	0.059 - 0.065
15	0.053125	0.066 - 0.072
14	0.05625	0.073 - 0.083
13	0.059375	0.084 - 0.096
12	0.0625	0.099 - 0.114
11	0.065625	0.115 - 0.130
10	0.06875	0.131 - 0.145
9	0.071875	0.146 - 0.160
8	0.075	0.161 - 0.176
7	0.078125	0.182 - 0.194
6	0.08125	0.194 - 0.212
5	0.084375	0.201 - 0.228
4	0.0875	0.225 - 0.243
3	0.090625	0.238 - 0.262
2	0.09375	0.254 - 0.278
1	0.096875	0.269 - 0.293
0	0.1	0.301 - 0.325

RELEASED  
2015 FEB 04  
ECN 15-172

D	ADDED GAUGES 0-7	AJS	15.01.06
C	DEFINED FINISH OPTION (ZN CB) AND EXAMPLE OF MATERIAL P/N WITH FINISH OTHER THAN 2B (ZN B5)	MB	12.09.20
B	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN DB-1), ADD GAUGE REF (CB-1), REF PAR DB-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	AJS		
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	15.01.06		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304S			
TITLE 304/316 SS SHEET			
REV D			
SHEET 1 OF 1			
SCALE NTS			